

Punch 4300S SRI

High Performance Fin Press Oil For Air Conditioners And Other Punchings



YOUR BENEFITS

- Vaporizes and does not exhibit oil staining during high speed punching with silicon steel plates or electrical thin plates.
- Ensures that each sheet can be readily separated through the use of a low-boiling point solvents and special additives during the annealing process.
- Extends life of metal moulds during high-speed stroking, thereby increasing productivity.
- Contains highly purified base oil with special lubrication improvement agents and abrasion prevention agent.
- Provides excellent long term chemical stability.
- Does not react with aluminum or copper.
- Colorless and odorless.
- Oil residue compatible with R-407C, R-409, R-410A, R-22, R-134A and other New Age Freons.
- Environment-friendly product. Has no harmful effects on humans as the raw materials used are FDA approved. Does not contain Ozone Depleting Substances.

APPLICATION

- High speed press in Aluminum, Si. Steel plate
- For related stamping applications in various industries.
- For heat exchanger hair pin copper tubes bending.
- For Punching of copper and copper alloy sheets.

CHARACTERISTICS	TEST METHOD	UNIT	Specifications
Appearance	Visual	–	Clear
Colour	Visual	–	Colourless
Density @ 29.5°C	ASTM D 1298	gms/cc	0.74 – 0.78
Viscosity @ 40°C	ASTM D 445	cSt	1 – 2
Flash Point	ASTM D 92	°C	58
Pour Point	ASTM D 97	°C	≤ -35
Aniline Point	ASTM D 611	°C	82
Copper Strip Corrosion	ASTM D 130	–	1a

Make: Dyna Solutions

The values quoted above are typical and do not constitute a specification.

Marginal variation in shade can be expected from batch to batch. The color has no effect on the lubricating properties of the product.

MSDS available on request. Due to continual upgradation of products above data is subject to change without notice.

This supersedes our previously issued data sheets.

Information and data given herein is offered in good faith as accurate, but without guarantee. Conditions of use and suitability of a product for a particular use is beyond our control; all risks of use of the product are assumed by the user and WE EXPRESSLY DISCLAIM ALL WARRANTIES OF EVERY KIND AND NATURE.

